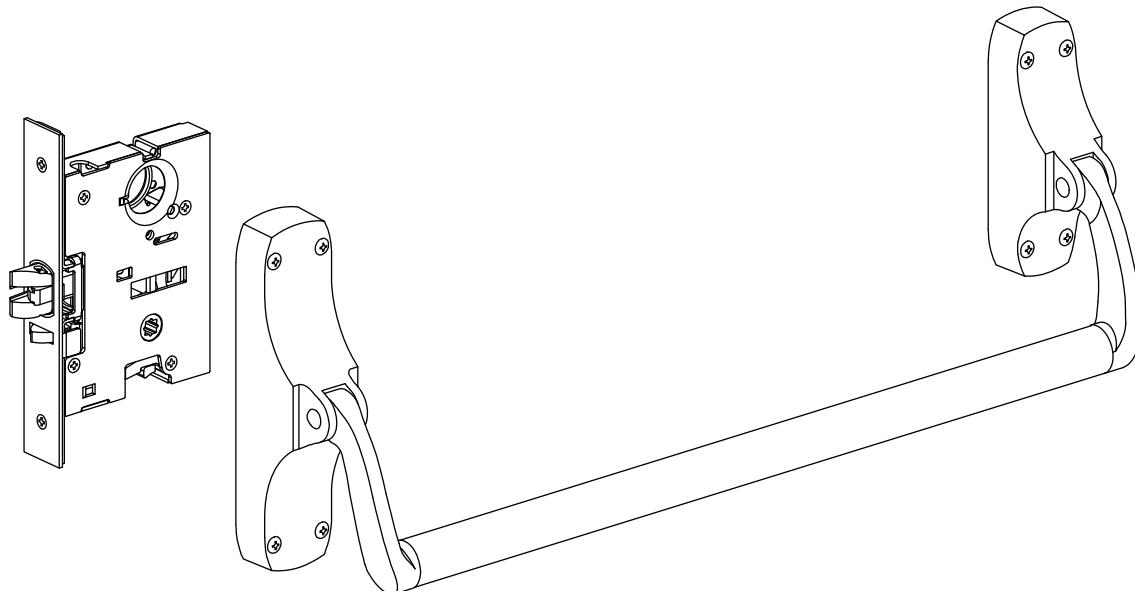


VON DUPRIN®

PARTS MANUAL

JULY 2009

8875 MORTISE LOCK SERIES EXIT DEVICES



PM8875_A

VD-5557

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INDEX

General Information

Introduction	2
How to Order	2
Part Number Changes	2
8875 Series Finishes	3
Outside Trim Functions.....	3
Strikes	3

8875 Series Device Parts

Lever Arm Parts Packages	4
Lever Arm Kits	6
Crossbars	6
End Case Kit and End Case Parts	7
Center Case Kits and Center Case Parts	8

INTRODUCTION

This manual contains a listing of replaceable parts and assemblies for the 8875 Series Devices.

HOW TO ORDER

Some parts are sold separately. Other items are available as part of a kit or multiple quantity package. For the best possible service when ordering replacement parts or assemblies, please provide the following information:

- Part number or assembly number
- Description
- Quantity needed
- Finish desired (if available finished)
- Date of original purchase (if known)

To find out the name of your local Von Duprin distributor or sales representative, contact:

Von Duprin Division
Ingersoll-Rand Company
2720 Tobey Drive
Indianapolis, Indiana 46219
Phone: (800) 999-0408
Fax: (800) 999-0328

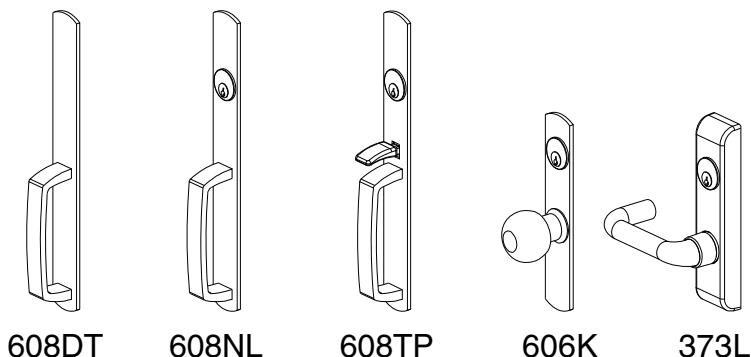
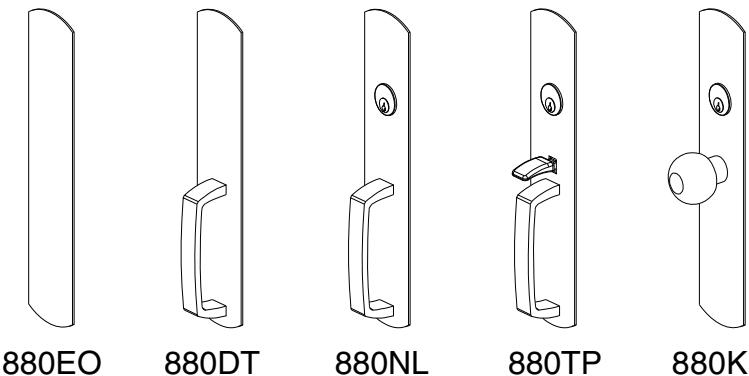
PART NUMBER CHANGES

This manual reflects the product as sold in July 2009. Because of changes to the product and/or manufacturing process, part numbers can change.

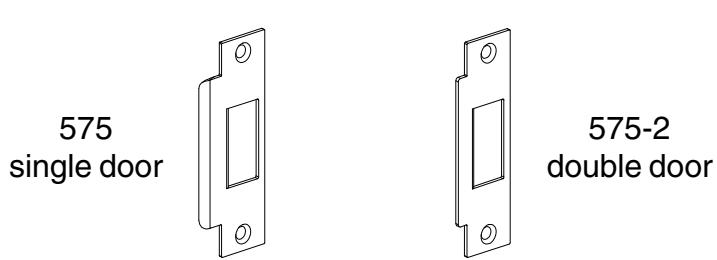
8875 SERIES FINISHES

US Number	BHMA Number	Color
US3	605	Brass, polished
US3A	408	Brass, polished no laquer
US4	606	Brass, dull
US4A	410	Brass, dull no laquer
US10	612	Bronze, dull
US10B	613	Brass, dull (oxidized)
US26	625	Chrome, polished
US26D	626	Chrome, dull
SPBLK	693	Gloss black powder

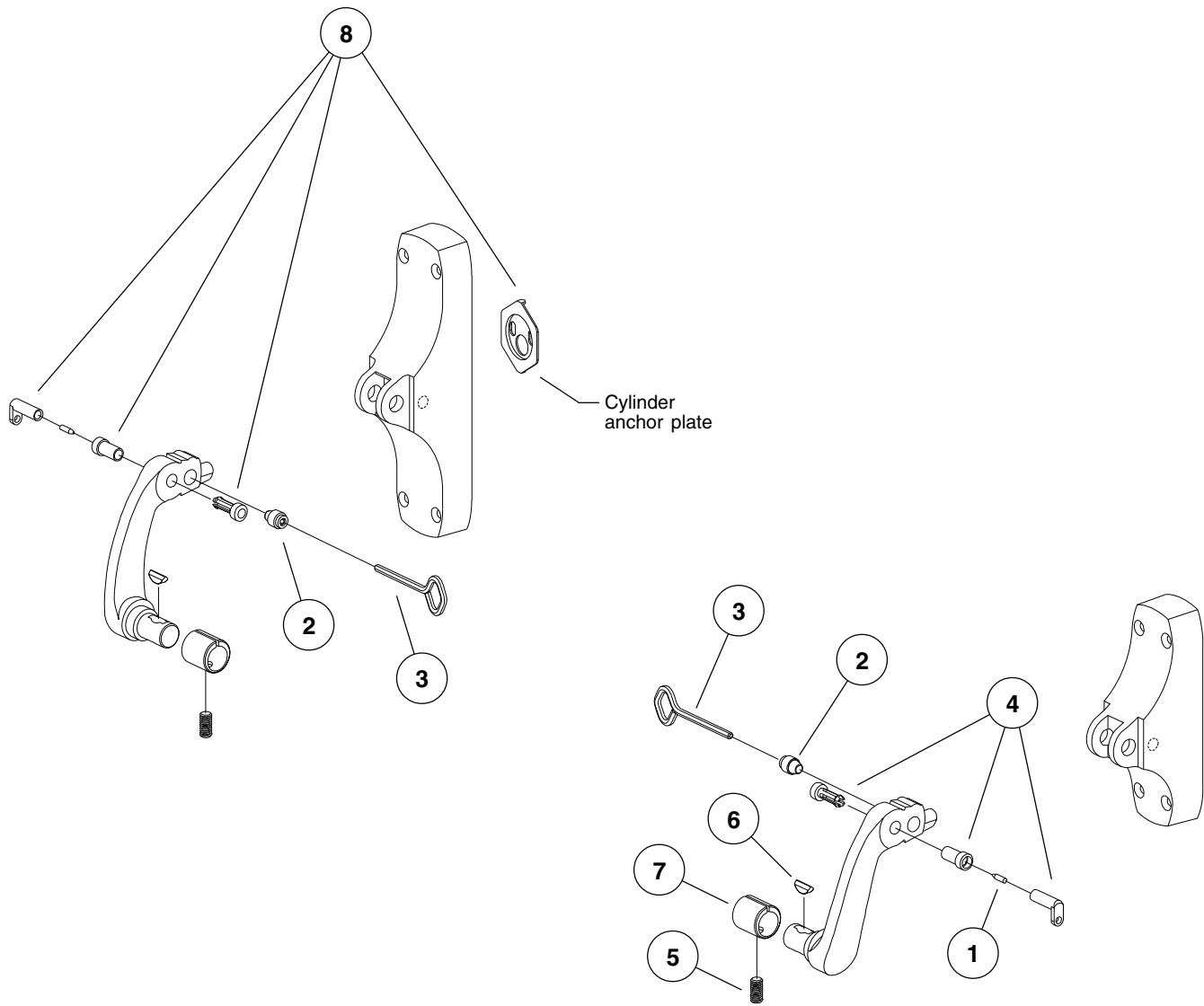
OUTSIDE TRIM FUNCTIONS



STRIKES



LEVER ARM PARTS PACKAGES



LEVER ARM PARTS PACKAGES

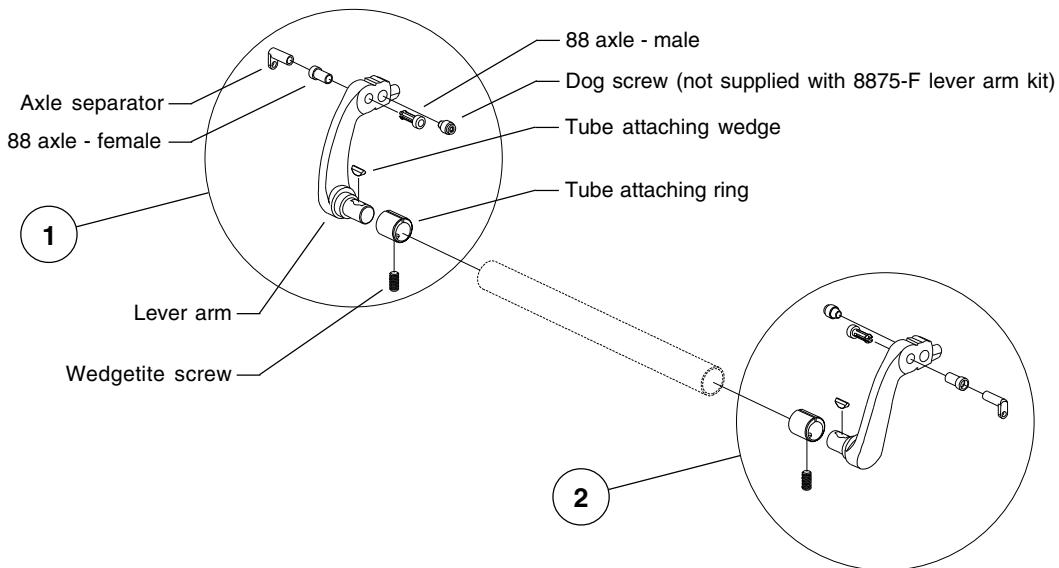
Item No.	Part No.	Description	Quantity	Finish
1	090007	Axle Security Pin Pkg.	10	
1	033022	Axle Security Pin Pkg.	50	
2	090004	Dog Screw Pkg.	2	
2	090083	Dog Screw Pkg.	10	
3	090005	227 Dog Key 5/32" Pkg.	2	
3	090085	227 Dog Key 5/32" Pkg.	10	
4	090006	88 Lever Arm Axles		
		88 Axle Separator	2	
		88 Axle - Male	2	
		88 Axle - Female	2	
4	090082	88 Lever Arm Axles		
		88 Axle Separator	10	
		88 Axle - Male	10	
		88 Axle - Female	10	
5	090008	Wedgetite Screw Pkg.	2	
5	090081	Wedgetite Screw Pkg.	30	
6	090020	Crossbar Tube Attaching Wedge Pkg.	2	
7	090021	Crossbar Tube Attaching Ring Pkg.	2	
8	103865	88 Lever Arm Axle Pkg.		
		Cyliner Anchor Plate	1	
		88 Axle Separator	1	
		88 Axle - Male	2	
		88 Axle - Female	2	

X in "Finish" column designates finished item; specify finish when ordering.

LEVER ARM KITS

Item No.	Part No.	Description	Quantity	Finish
1	050439	88 R/M/V LH Lever Arm Kit (includes dog screw)	1	X
1	050445	8875-F LH Lever Arm Kit (no dog screw)	1	X
2	050438	88 R/M/V RH Lever Arm Kit (includes dog screw)	1	X
2	050444	8875-F RH Lever Arm Kit (no dog screw)	1	X

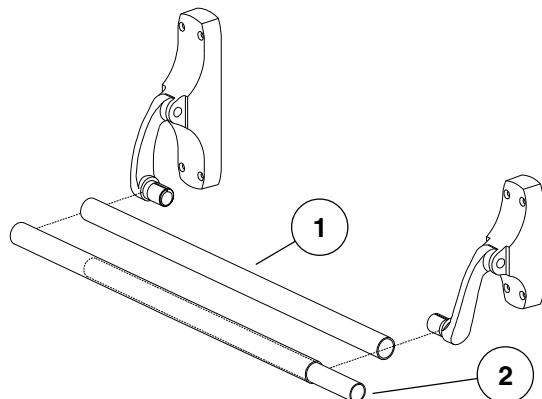
X in "Finish" column designates finished item; specify finish when ordering.



CROSSBARS

Item No.	Part No.	Description	Quantity	Finish
1	050004	42" Standard Crossbar Kit	1	X
1	050005	42" Knurled Crossbar Kit	1	X
2	050459	37" Crossbar Reinforcement Kit	1	

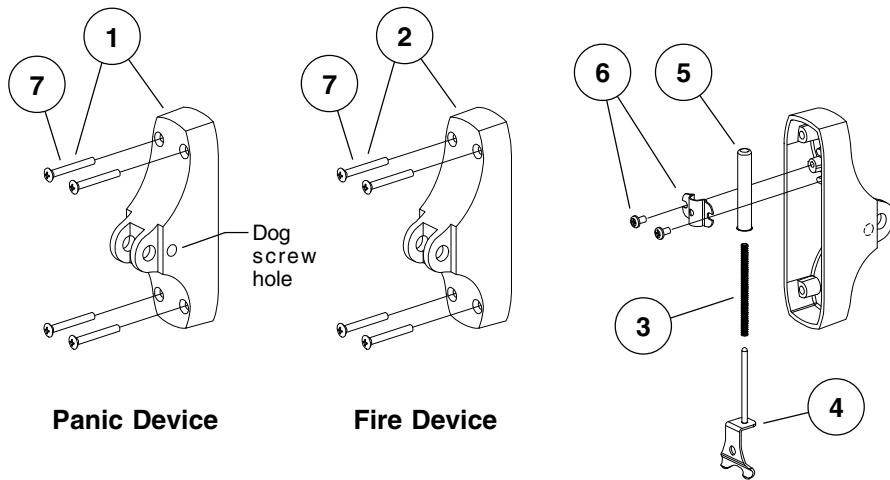
X in "Finish" column designates finished item; specify finish when ordering.



END CASE KIT AND END CASE PARTS

Item No.	Part No.	Description	Quantity	Finish
1	050435	88 R/M/V End Case Kit		X
		88 R/M/V End Case	1	
		10-24 x 1-1/2" OPHMS	4	
		10-24 x 2" OPHMS	4	
		10-12 x 10-24 x 2" OPHCS	4	
2	050436	8827-F/8875-F/8847-F End Case Kit		X
		88SV/CV/M-F End Case	1	
		10-24 x 1-1/2" OPHMS	4	
		10-24 x 2" OPHMS	4	
		10-12 x 10-24 x 2" OPHCS	4	
3	090003	88 End Case Spring Pkg.	2	
3	090080	88 End Case Spring Pkg.	10	
4	050451	88 End Case Spring Stop Kit	1	
5	050476	88/88-F End Case Spring Tube	1	
6	050477	88/88-F Spring Tube Bracket w/Screws Kit		
		88/88-F Spring Tube Bracket	1	
		88/88-F Spring Tube Bracket Screws	2	
7	900503	88 Center or End Case Mtg. Pkg. (CS and MS screws)		X
		10-24 x 1-1/2" OPHMS	4	
		10-24 x 2" OPHMS	4	
		10-12 x 10-24 x 2" OPHCS	4	
7	900504	88 Center or End Case Mtg. Pkg. (CS screws)		X
		10-12 x 10-24 x 2" OPHCS	4	
7	900505	88 Center or End Case Mtg. Pkg. (MS screws 1-3/4" door)		X
		10-24 x 1-1/2" OPHMS	4	
7	900506	88 Center or End Case Mtg. Pkg. (MS screws 2-1/4" door)		X
		10-24 x 2" OPHMS	4	

X in "Finish" column designates finished item; specify finish when ordering.



CENTER CASE KITS AND CENTER CASE PARTS

Item No.	Part No.	Description	Quantity	Finish
1	050422	8847-F RHR Center Case Kit	1	X
1	050423	8847-F LHR Center Case Kit	1	X
2	050209	8847-F/75/75-F Latch Control LH	1	
3	050210	8847-F/75/75-F Latch Control RH	1	
4	050211	8847-F/75/75-F Backplate w/ Screws	1	
5	050331	88 Cylinder Anchor Plate	1	
6	090013	8847-F/75-F Flat point Set Screw Pkg.	5	
7	090014	8847-F/75/75-F Center Case Spring Pkg.	2	
8	900615	8827 Backplate Screw Pkg.	4	
9	900503	88 Center or End Case Mtg. Pkg. (CS and MS screws)		X
		10-24 x 1-1/2" OPHMS	4	
		10-24 x 2" OPHMS	4	
		10-12 x 10-24 x 2" OPHCS	4	
9	900504	88 Center or End Case Mtg. Pkg. (CS screws)		X
		10-12 x 10-24 x 2" OPHCS	4	
9	900505	88 Center or End Case Mtg. Pkg. (MS screws 1-3/4" door)		X
		10-24 x 1-1/2" OPHMS	4	
9	900506	88 Center or End Case Mtg. Pkg. (MS screws 2-1/4" door)		X
		10-24 x 2" OPHMS	4	

X in "Finish" column designates finished item; specify finish when ordering.

